



Swing Arm 1018 Steel .5 x 1.125 x 3.35 inches Blank.
 Tap 3 Places 10-32 for tool tool bit clamp.
 Slot .312 for 1/4 or 3/16 tool bit ground for threading.
 Bottom slot should be slip fit for key. Adjust as necessary.
 Best way is to file the key.