The two small circles are the starting points for the drill bit used for starting the slots. All other lines are the :mill to lines". I plan to use a 5/16 mill for the width and then use the largest mill I have that will fit into the layout lines for the radius. Probably not the method a machinist would use!

Alternative is to use the CNC machine for the slots. I may do that for the aluminum jaws.

Main purpose of this drawing is for manual layout of slot dimensions. I use this for visual confirmation while milling just in case my digital readouts hickup.. Sometimes they do!

3.258
.737
2.521
.737
R.219
R.141
.518
.375 .532
.266 .188
.597
.141
.219
.359
.878
.956
1.250
.625
.438
3.995

4" KurtStyleVise
ViseJawSym_DetailsDrilling
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